

8 7 6 5 4 3 2 1

D

C

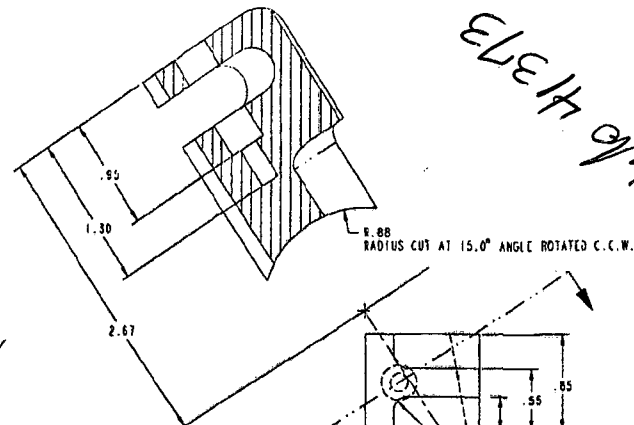
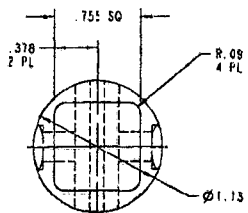
B

A

D

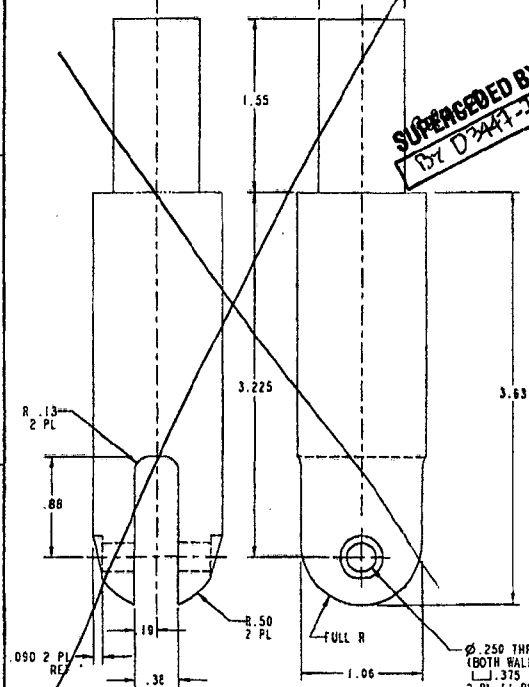
C

A

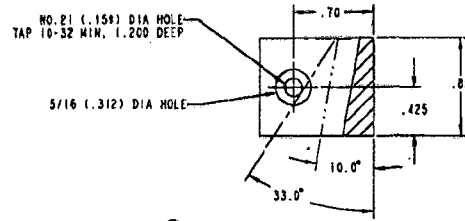


W 4373

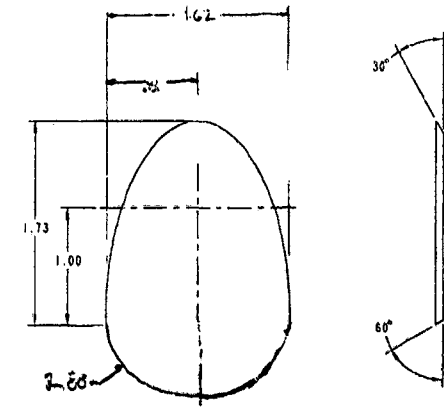
SUPERSEDED BY
BY D-2447-1



① -245 CLEVIS (COMMERCIAL VER)
SCALE 2.000
MAT: 2024-13 AL.
QQ-A-200/3

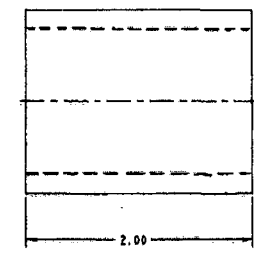


① JLM
-277 CONTOURED HINGE ARM
SCALE 2.000
MAT: 1.40 50, 6061-T6, QQ-A-200/8

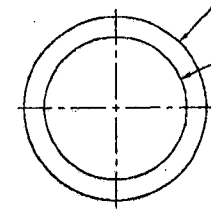


① -233 OUTER TUBE ENDCAP
SCALE 2.000
MAT: .063 THK, 6061-T6, QQ-A-250/11

RELEASED



② -265 TEFLON BUSHING
SCALE 2.000 (ACETON GP PON R.1330)
MAT: TEFLON DELRIN



1.595
1.275
1.275
-OK

PREMIER AVIATION, INC.	
808 Aviation Parkway, Grand Prairie, Texas 75088	
REV: 1	REV: 2
Q105UV8	B67-43001
SCALE: 1:1	SHEET: 20 of 45

ORIGINAL

Date: Friday, 12/09/2008 9:52:24 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TEFLON BUSHING

Job Number: 41373

Part Number: PB6743001265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/1998

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-19

** Duplicate **

Dart Aerospace Ltd.

Date: Friday, 12/09/2008 9:52:24 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TEFLON BUSHING
Job Number	: 41373		
Estimate Number	: 12070		
P.O. Number	:	Part Number	: PB6743001265
This Issue	: 12/09/2008 S.O. No. :	Drawing Number	: B6743001 PAGE20
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 18/08/2008 Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 40056	Material	:
Written By	: <i>Jul 02.09-12</i>	Due Date	: 18/09/2008 Qty: 60 Um: Each
Checked & Approved By	:		
Comment	: Est. A 05.07.19 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELNR1750 DELRIN ROUND BAR 1.750



Comment: Qty.: 0.1838 f(s)/Unit Total : 11.0250 f(s)
DELRIN ROUND BAR 1.750
Material: Delrin Bar Ø1.750
(M-DELRIN-R1.750)
Identify for B67-43001-265
Batch: *M109020*

69

muc 08/09/18

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
Turn as per Dwg B67-43001
Deburr
Dwg Rev: *B1*

69

muc 08/07/18

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

62

muc 08/09/18

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

muc 08/09/19

60

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

PC 8/9/19 *60*